



DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

TONER FOR DEVELOPMENT OF ELECTROSTATIC LATENT IMAGES,
METHOD OF FORMING IMAGES, IMAGE FORMATION APPARATUS,
TONER CONTAINER CONTAINING THE TONER THEREIN, AND IMAGE
FORMATION APPARATUS EQUIPPED WITH THE TONER CONTAINER

the specification of which (check one)

_____ is attached hereto.
X was filed on 5/APR/01 as
Application Serial No. 09/826,789
and was amended on _____
(if applicable)

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

Country	Filing Date	Number	Priority Claimed	
			Yes	No
<u>JAPAN</u>	<u>5/APR/00</u>	<u>2000-103207</u>	<u>X</u>	<u> </u>
_____	_____	_____	_____	_____

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:



Application Serial No. _____

Filing Date _____

Status _____

And I hereby appoint Christopher C. Dunham (Reg. No. 22031), Ivan S. Kavrukov (Reg. No. 25161), Norman H. Zivin (Reg. No. 25385), John P. White (Reg. No. 28678), Robert D. Katz (Reg. No. 30141), Richard S. Milner (Reg. No. 33970), and Richard F. Jaworski (Reg. No. 33515) and each of them, all c/o Cooper & Dunham LLP, of 1185 Ave. of the Americas, New York, New York 10036 (Tel. 212 278-0400), my attorneys, each with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent, to transact all business in the Patent and Trademark Office connected therewith, and to file any International Applications which are based thereon under the provisions of the Patent Cooperation Treaty.

Please address all communications, and direct all telephone calls regarding this application, to Christopher C. Dunham, Registration No. 22,031, c/o Cooper & Dunham LLP, 1185 Ave. of the Americas, New York, N.Y. 10036, Tel. (212) 278-0400

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of ~~XXXX~~

first joint inventor Masanori SUZUKI

Inventor's signature

Masanori Suzuki

Citizenship Japan

Date of Signature

May 15, 2001

Residence Shizuoka, Japan

Post Office Address c/o Ricoh Company, Ltd., 3-6, Nakamagome

1-chome, Ohta-ku, Tokyo 143-8555, Japan



Full name of
second joint inventor Yohichiro WATANABE

Inventor's signature Yohichiro Watanabe

Citizenship Japan Date of Signature May 15, 2001

Residence Shizuoka, Japan

Post Office Address c/o Ricoh Company, Ltd., 3-6, Nakamagome
1-chome, Ohta-ku, Tokyo 143-8555, Japan

Full name of
third joint inventor Masahide YAMASHITA

Inventor's signature Masahide Yamashita

Citizenship Japan Date of Signature May 15, 2001

Residence Shizuoka, Japan

Post Office Address c/o Ricoh Company, Ltd., 3-6, Nakamagome
1-chome, Ohta-ku, Tokyo 143-8555, Japan

Full name of
fourth joint inventor Kazuhito WATANABE

Inventor's signature Kazuhito Watanabe

Citizenship Japan Date of Signature May 18, 2001

Residence Shizuoka, Japan

Post Office Address c/o Ricoh Company, Ltd., 3-6, Nakamagome
1-chome, Ohta-ku, Tokyo 143-8555, Japan



Full name of
fifth joint inventor Keiko SHIRAISHI

Inventor's signature Keiko Shiraishi

Citizenship Japan

Date of Signature May 15, 2001

Residence Shizuoka, Japan

Post Office Address c/o Ricoh Company, Ltd., 3-6, Nakamagome

1-chome, Ohta-ku, Tokyo 143-8555, Japan

Full name of
sixth joint inventor Kohki KATOH

Inventor's signature Kohki Katoh

Citizenship Japan

Date of Signature May 15, 2001

Residence Shizuoka, Japan

Post Office Address c/o Ricoh Company, Ltd., 3-6, Nakamagome

1-chome, Ohta-ku, Tokyo 143-8555, Japan

Full name of
seventh joint inventor _____

Inventor's signature _____

Citizenship _____

Date of Signature _____

Residence _____

Post Office Address _____